

PROPELLER AND PROPULSOR MAJOR SUB ASSEMBLY VISUAL PRESERVATION INSPECTION REPORT

____ Propeller, ____ Rotor, ____ FWD Sub Assembly, ____ AFT Sub Assembly,
 ____ Cap, Device, or Tailcone, ____ Individual Blades

CONDITION CODE (A, F, ETC.): _____

IDENTIFICATION DATA (STAMPED ON COMPONENT)

SERIAL NO.	SHIP CLASS	STOCK NO. (NSN)
DRAWING NO.		DRAWING REVISION: STAMPED ON COMPONENT _____ DWG _____

INSPECTION

INSPECTING ACTIVITY	LOCATION OF INSPECTION (ACTIVITY)
PRINTED NAME AND TITLE OF QUALIFIED INSPECTOR	TELEPHONE NUMBER
SIGNATURE OF INSPECTOR	DATE OF INSPECTION
PRINTED NAME OF REVIEWER (SEE NOTE 6)	TELEPHONE NUMBER
SIGNATURE OF REVIEWER (SEE NOTE 6)	DATE

INSTRUCTIONS

1. Use this form by placing a check mark in the appropriate column - YES, NO, or NA (not applicable).
2. Answer all questions. Use additional comments block if more space is needed.
3. If an answer indicates the possibility of an unsatisfactory component, explain in the REMARKS.
4. Show the approximate size and location of all defects and damage on the appropriate sketch.
5. Identify damaged areas as old or new, if possible.
6. Government verification in contractor facility. Independent reviewer in government facility. Signature must be on all distribution copies.

DISTRIBUTION:

One copy to NSWC Philadelphia Division Code 422, Contracting Officer, and File
Other:

ITEM		YES	NO	NA	REMARKS
1.0	Preservation and Storage				
1.1	Is the component stored in open covered storage or better?				
1.2	For a propeller or rotor, is it stored on blocks or skids?				
1.3	If the component is crated, is the crate damaged or deficient?				
1.4	Is the component preserved with strippable plastic coating?				
1.4.1	What color is the coating? White <input type="checkbox"/> Black <input type="checkbox"/> None <input type="checkbox"/>				
1.5	Is the plastic coating free of damage and deficiencies (e.g., tears, bare spots, peeling, porous, etc.)?				
1.6	For propellers less than 30 inches in diameter, is the propeller preserved with corrosion preventative compound?				
1.7	Are sheet metal blade edge protectors installed?				
1.8.1	For unpainted propellers and propellers preserved with strippable coating, are there two layers of canvas or equivalent protection between blade edges and blade edge protectors?				
1.8.2	For painted rotors, are there two layers of rubber protection between blade edges and blade edge protectors?				
1.9	Are the blade edge protectors free of damage?				
1.10	Are the sheet metal edge protectors attached with at least two, but no more than four corrosion resistant straps?				
1.11.1	For unpainted propellers and propellers preserved with strippable plastic coating, is there canvas or equivalent between the edge protector straps and the blades?				
1.11.2	For painted rotors, is there rubber between the edge protector straps and the blades?				
1.12	Are the forward and aft faces of the hub protected?				
1.13	Are the ends of the hub bore sealed?				

COMPONENT SERIAL NO.: _____

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ITEM		YES	NO	NA	REMARKS
1.14	If the crate, preservation or edge guards appear damaged, has the damage been investigated?				
1.15	Has investigated damage been repaired or the component tagged for future reference?				
1.16	Is the data stamped on the component readily visible?				
1.17	Are wood surfaces painted under stenciled markings with contrasting color?				
1.18	Are stenciled markings 1 inch high?				
1.19	Is the component marked with the following markings?				
1.19.1	Serial Number				
1.19.2	Stock Number				
1.19.3	Level of preservation/packaging and date				
1.19.4	Ship Class				
1.19.5	Condition code				
1.19.6	Weight and cube				
1.19.7	Do not remove blade edge protectors until installation is complete.				
1.19.8	Handle by eyebolts or special tooling, as appropriate.				
1.19.9	If preservation or component is damaged notify NAVSUP WSS, Mechanicsburg, PA.				
1.20	If the component is in a container, is the container marked with the following markings?				
1.20.1	Serial Number				
1.20.2	Stock Number				
1.20.3	Level of preservation/packaging and date				
1.20.4	Ship Class				
1.20.5	Condition code				
1.20.6	Weight and cube				
1.20.7	Caution: This side up (with arrows)				
1.20.8	Stow flat on container skids.				
1.20.9	If container is damaged notify NAVSUP WSS, Mechanicsburg, PA.				
1.20.10	Crate number (1 of ____)				

COMPONENT SERIAL NO.: _____

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ITEM		YES	NO	NA	REMARKS
1.20.11	Center of balance				
1.20.12	Reuseable				
1.20.13	Do not stack				
1.20.14	Fork here				
1.21	For propellers, is the accessory box attached?				
1.22	Is the accessory box damaged or deficient?				
1.23	Is the accessory box marked with the following markings?				
1.23.1	Component Serial Number				
1.23.2	Stock Number				
1.23.3	Level of preservation/packaging and date				
1.23.4	Ship Class				
1.23.5	Center of balance				
1.23.6	If container is damaged, notify NAVSUP WSS, Mechanicsburg, PA.				
1.23.7	Weight				
1.23.8	Reuseable container				
1.24	Are eyebolts installed? (monobloc only)				
1.25	For submarine propellers, rotors, and forward and aft subassemblies, are blade security covers installed?				
1.26	Is the certification document attached to the component? (If it is attached, record data from cert document in remarks column.)				Activity: Inspector: Date:
2.0	Has the preservation inspection been documented on the certification document (NAVSEA 9245/1)?				
3.0	Are the approximate size and location of all defects and damage shown on the attached sketches?				
4.0	Does the condition of the preservation indicate that it will provide satisfactory service?				
4.1	If no, has a Visual Technical Inspection been accomplished and attached.				
5.0	Provide a brief description of the repairs considered necessary to restore the preservation.				

COMPONENT SERIAL NO.: _____

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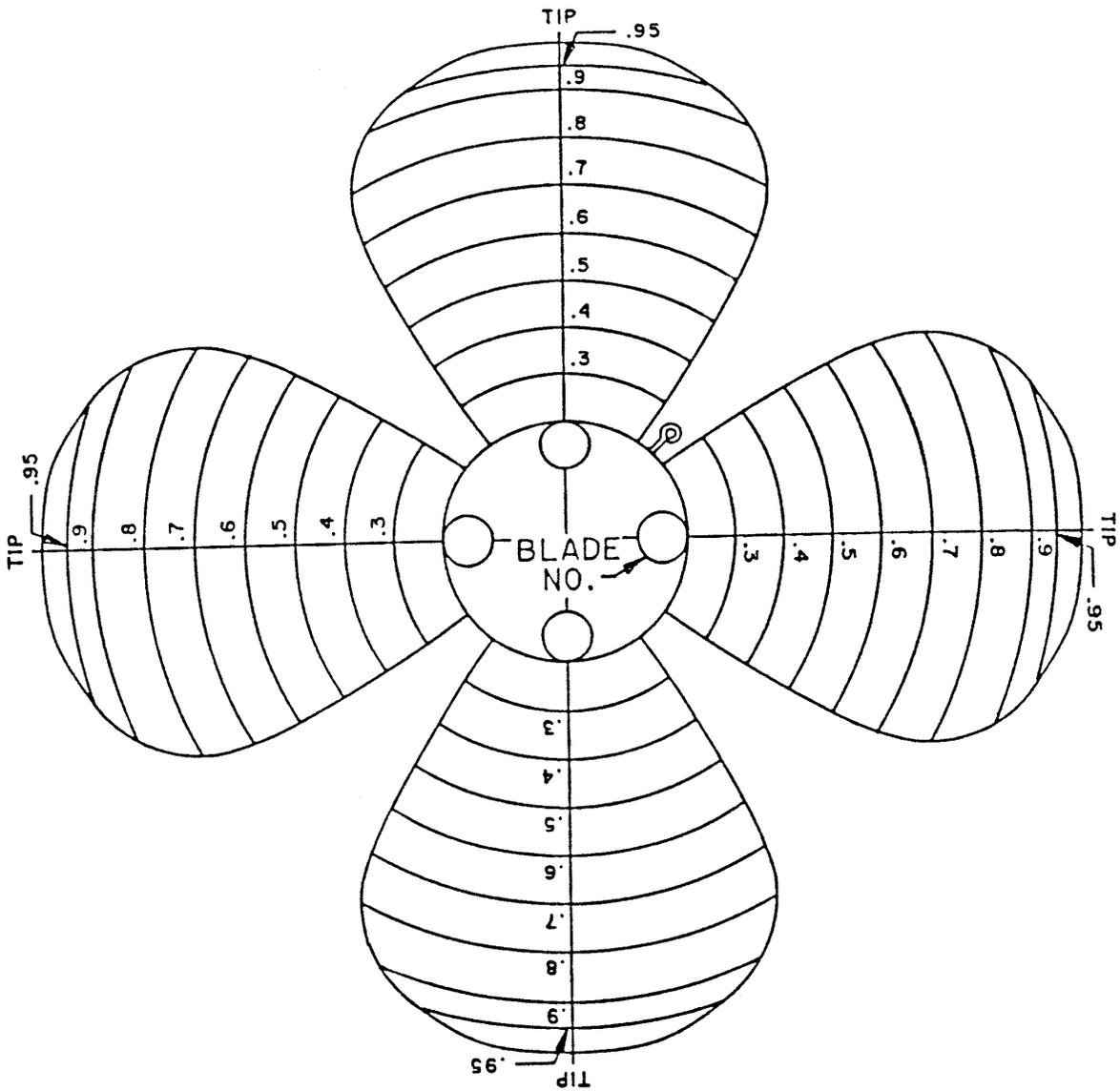
ITEM

6.0 Component Stamped Data (Exactly as stamped.)

7.0 Additional Comments. (Use additional sheets, if necessary.)

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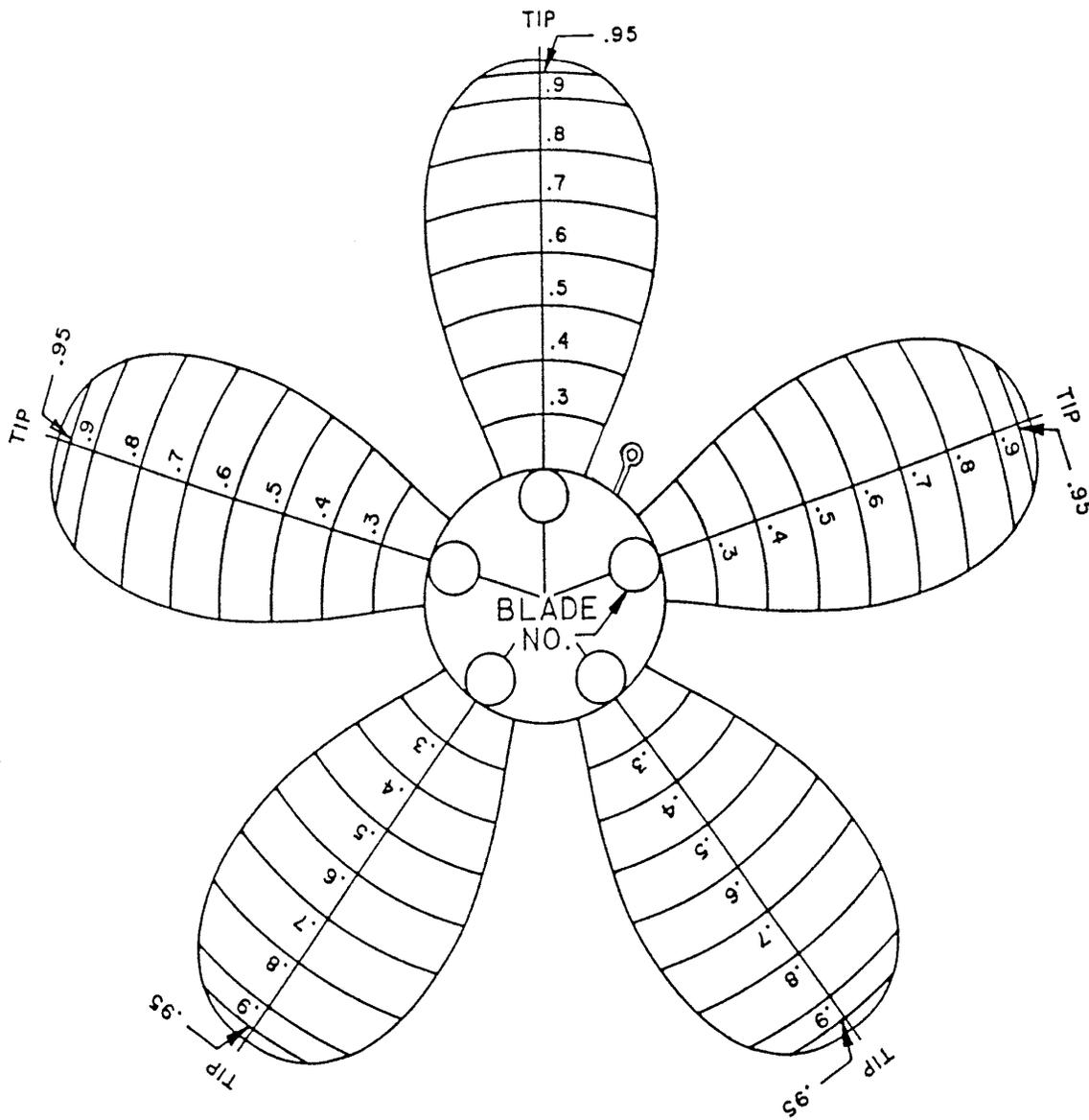


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PROPELLER SERIAL NO.: _____

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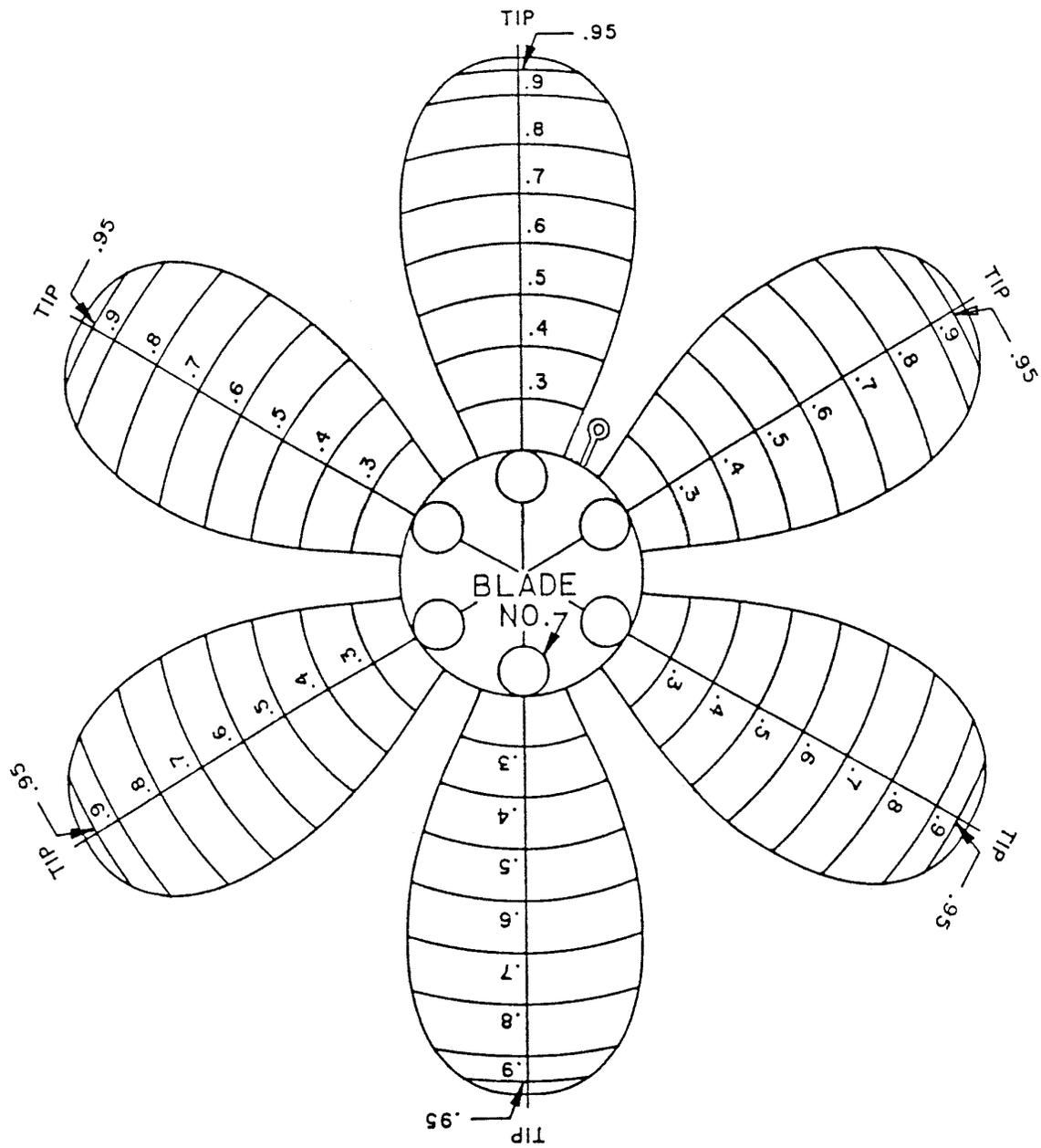


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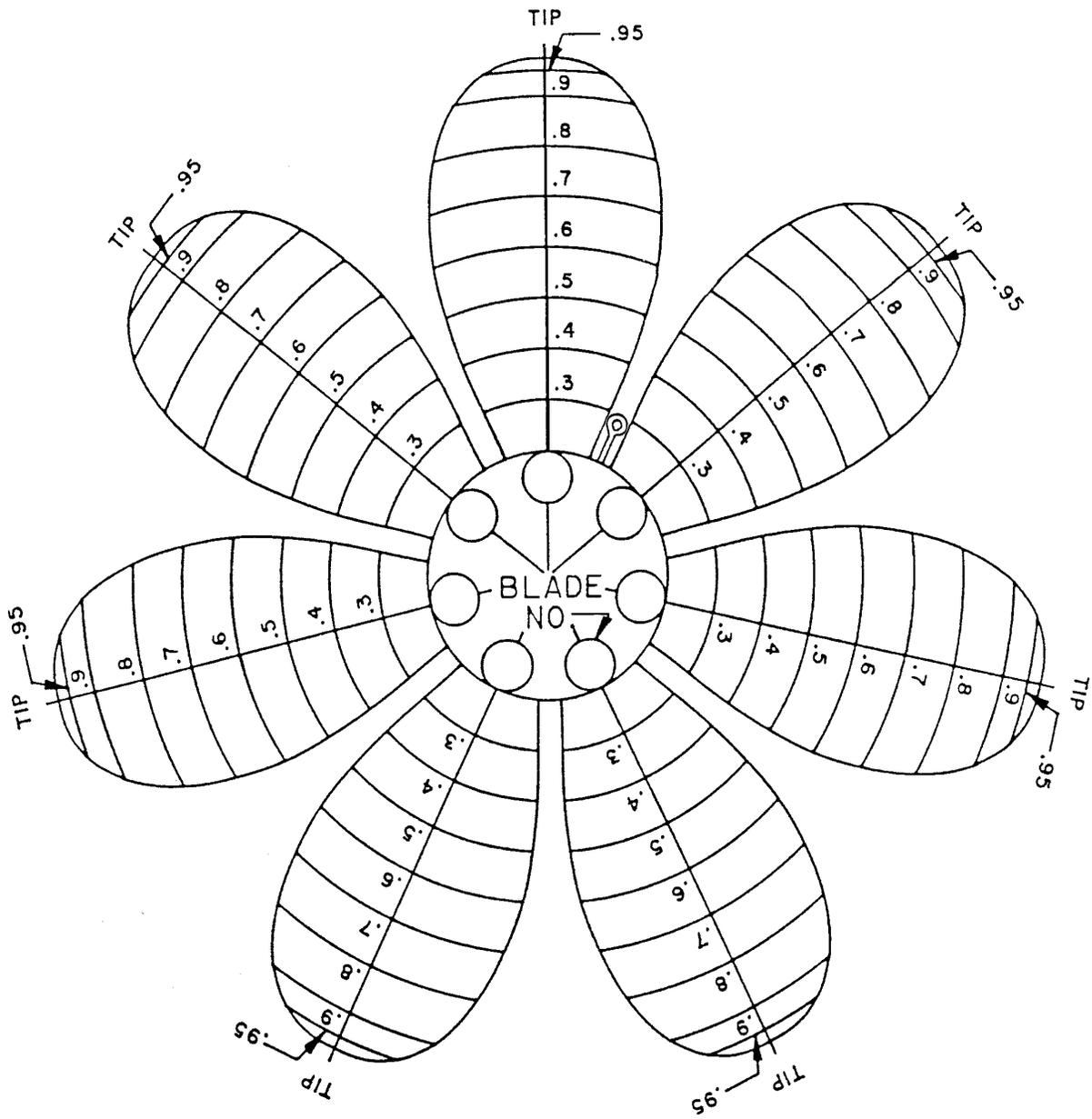


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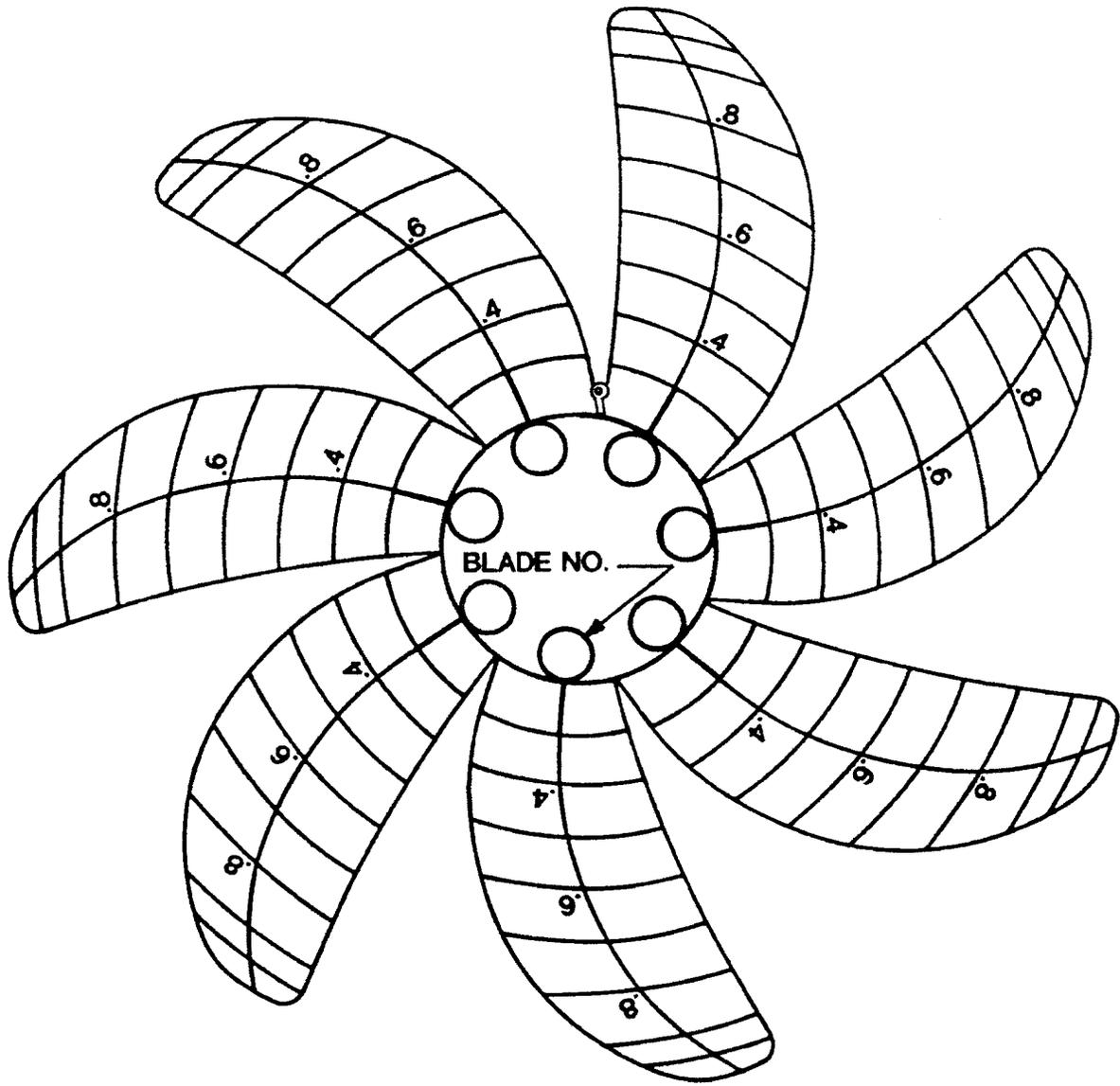


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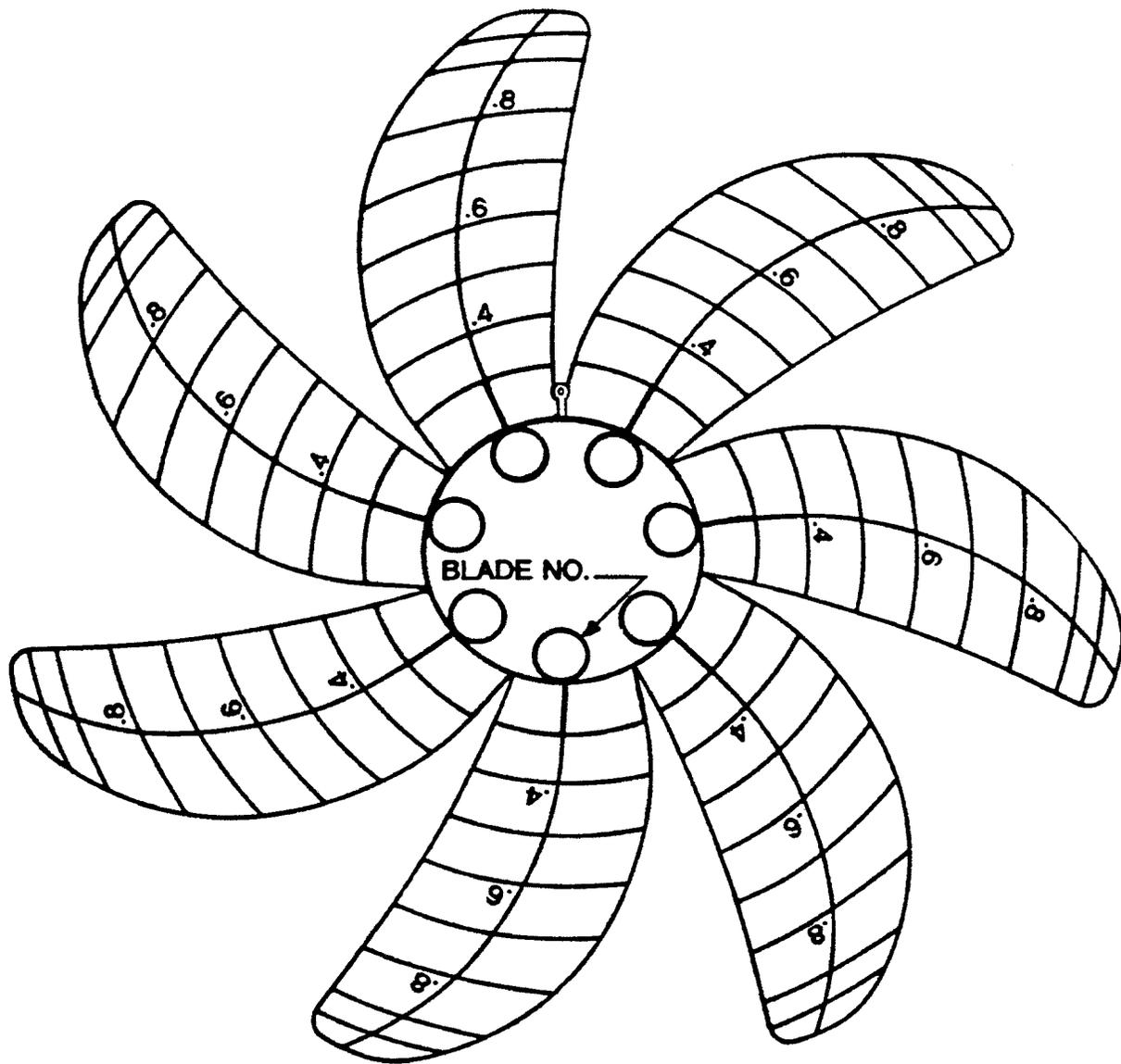


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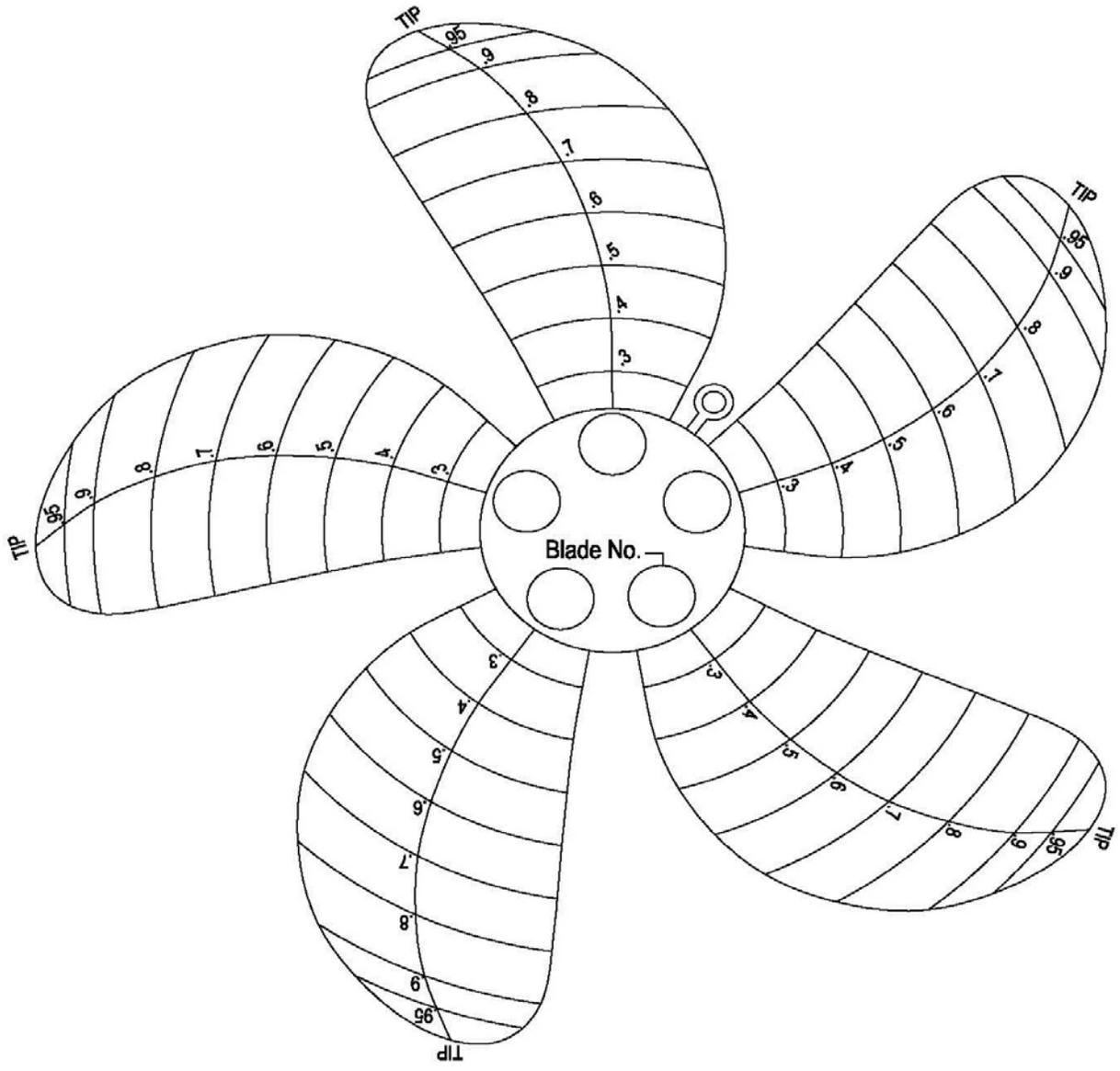


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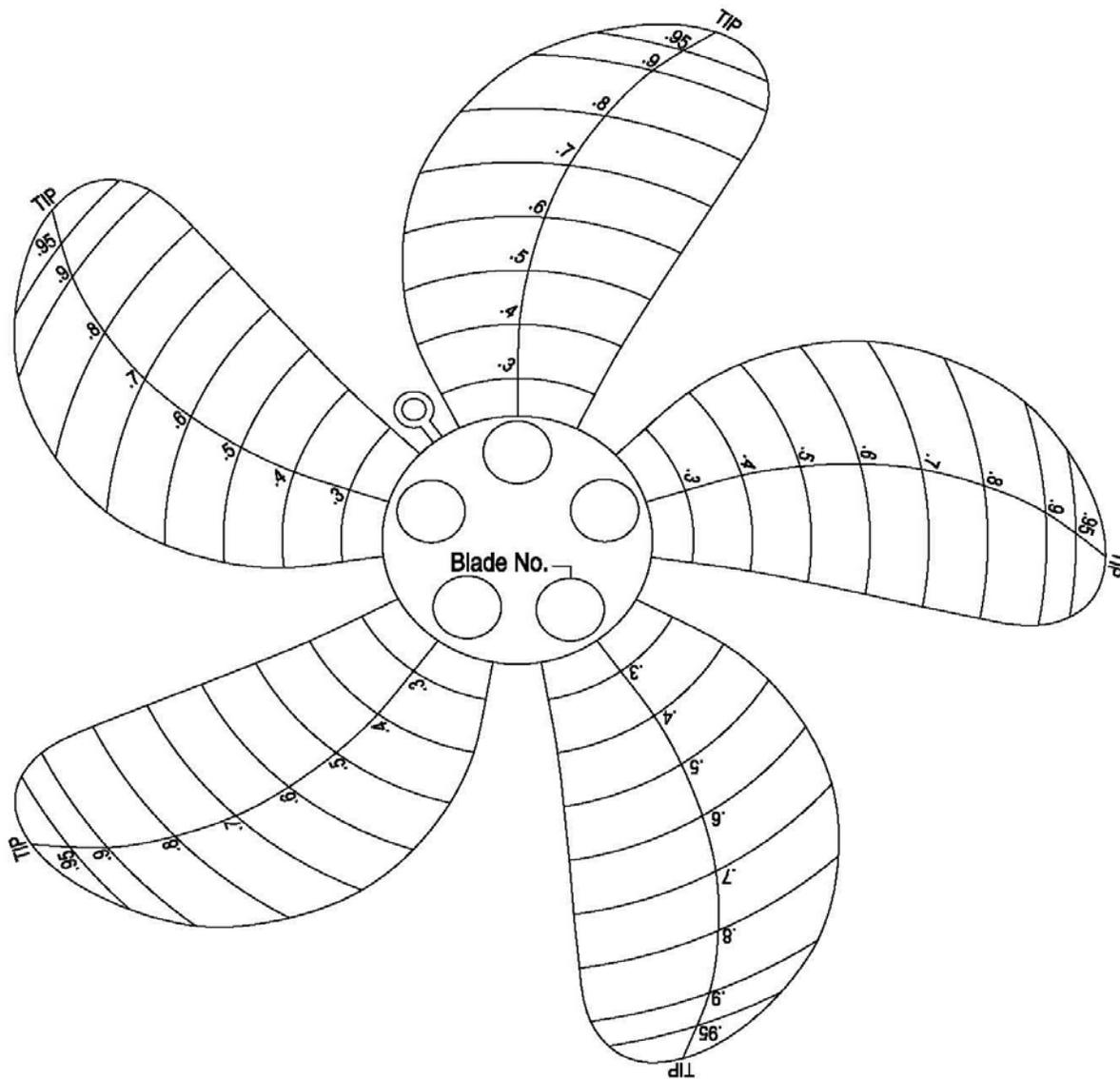


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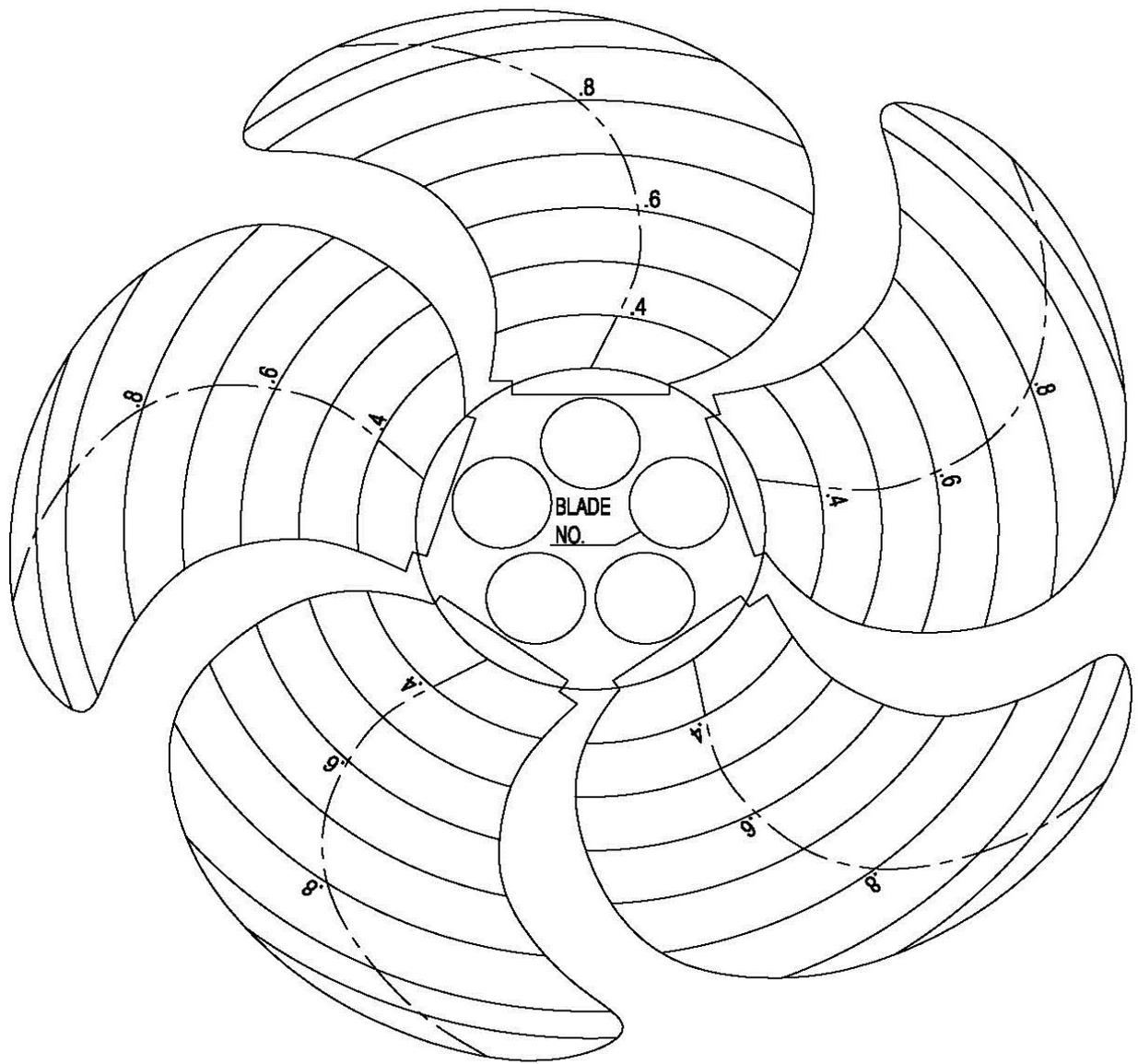


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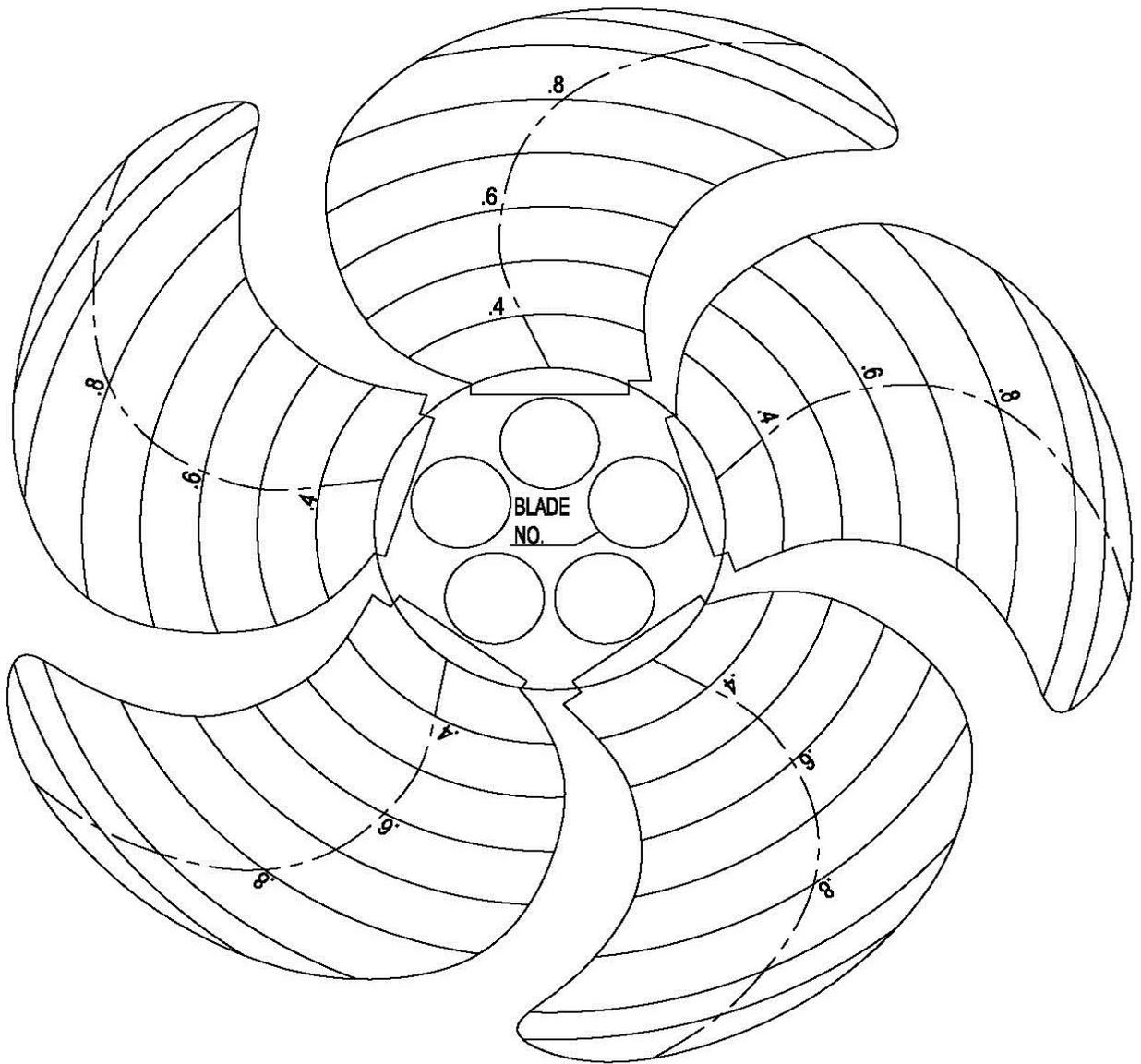


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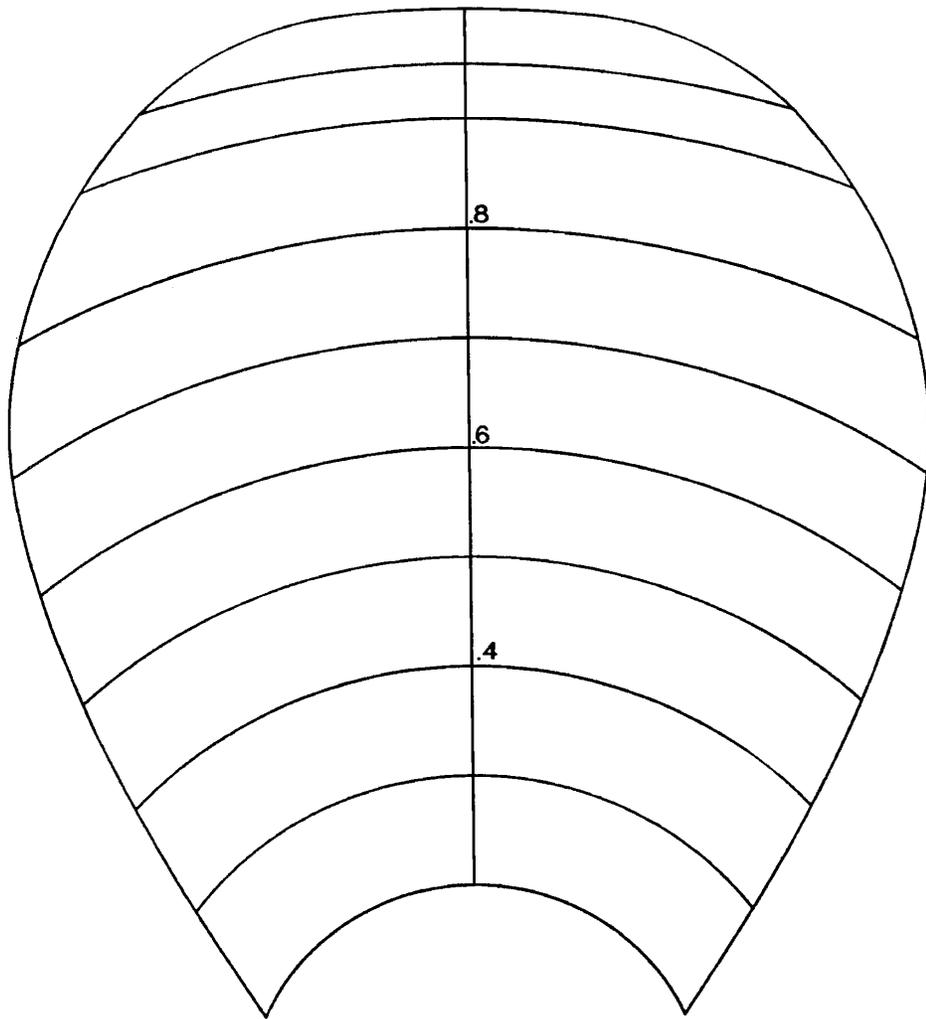


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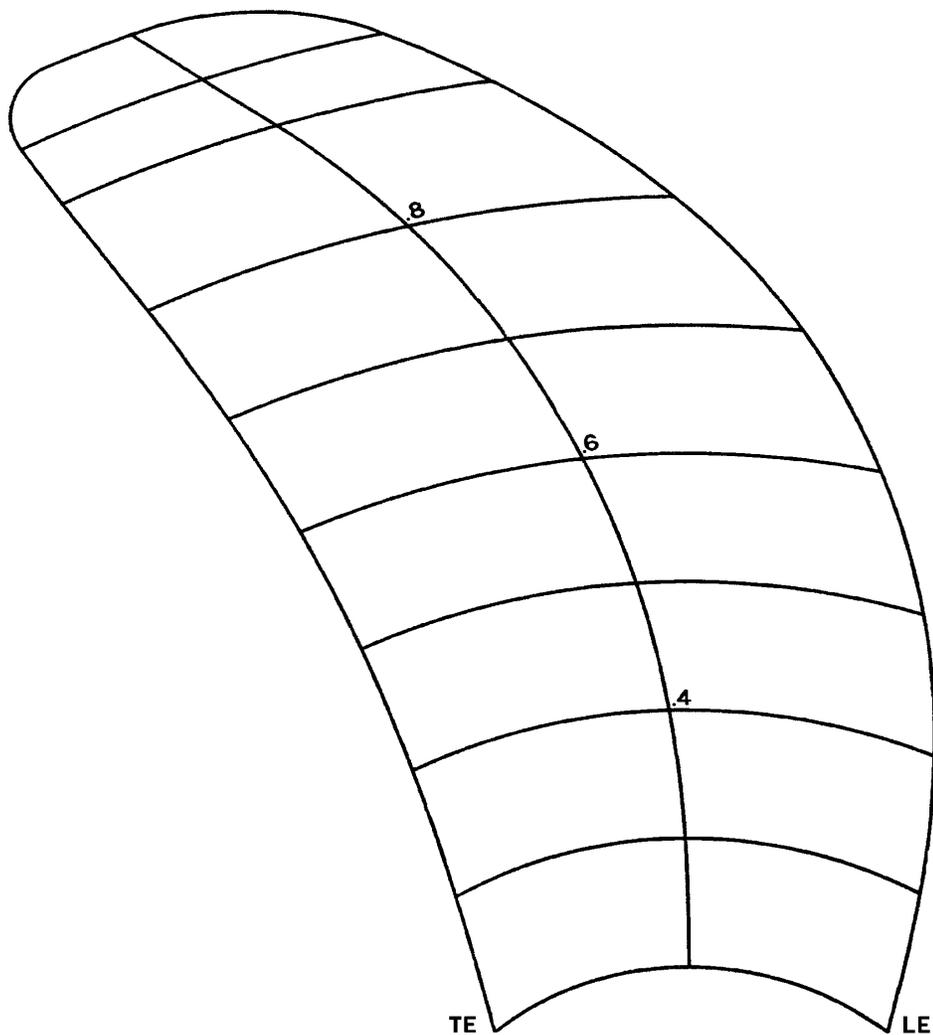
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PRESSURE FACE

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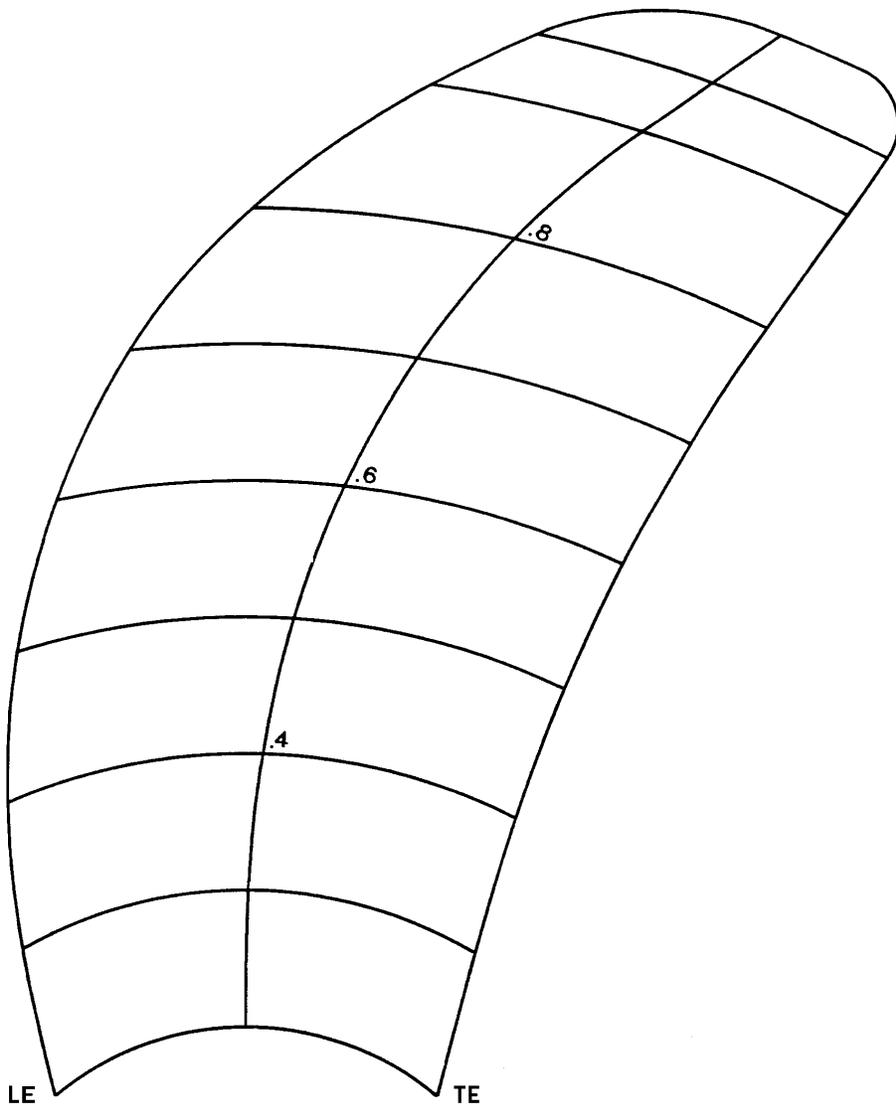
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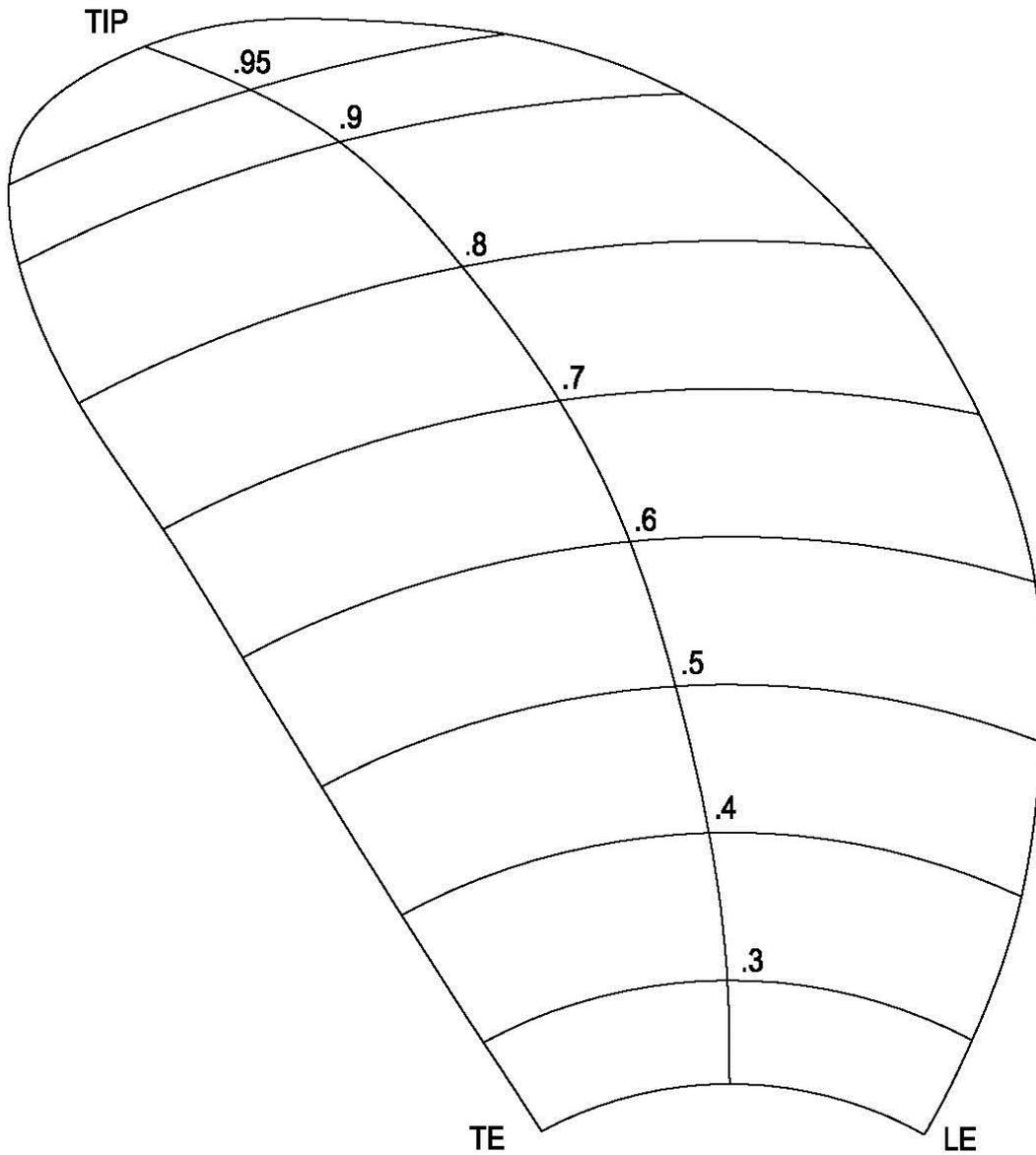
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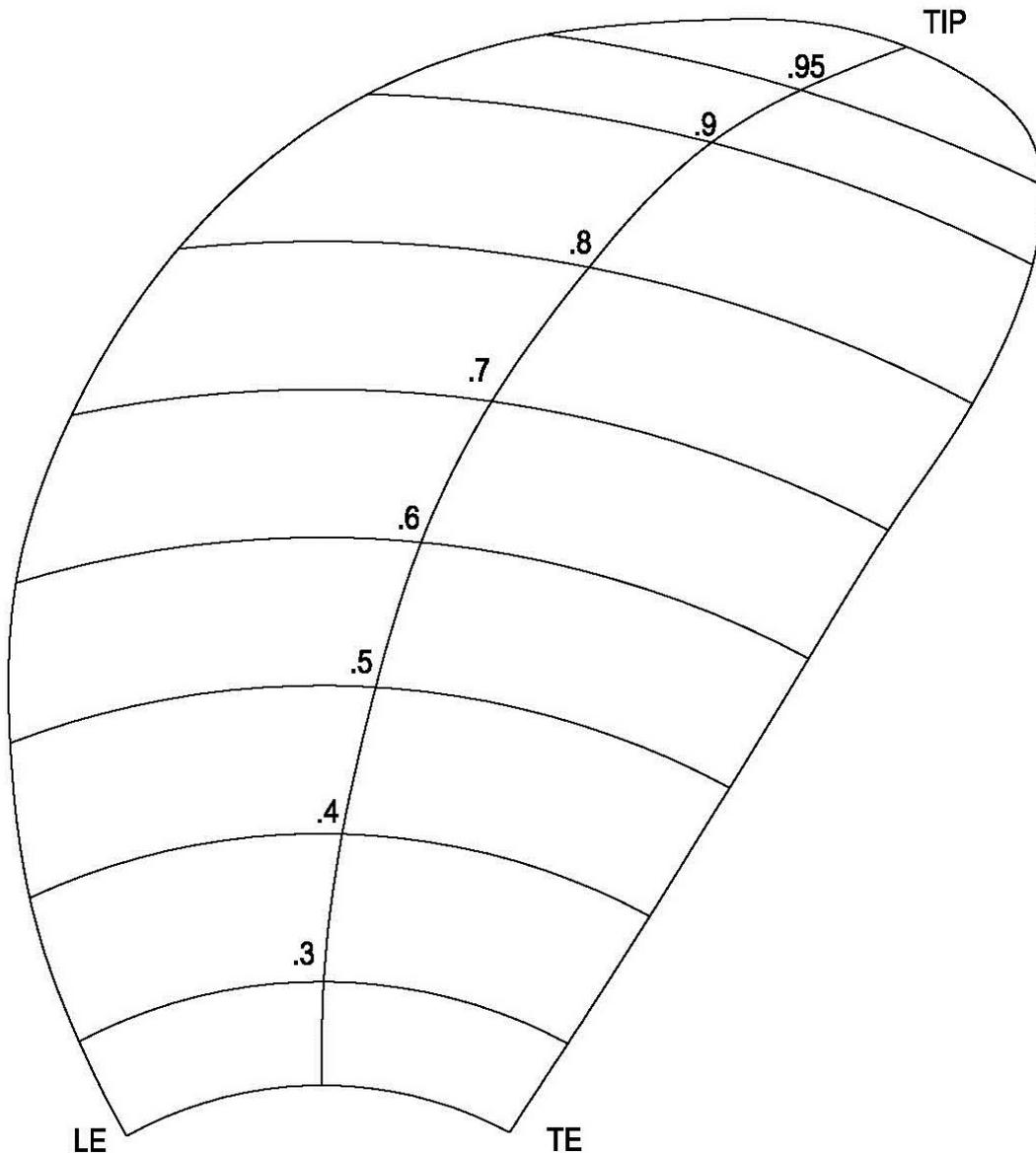
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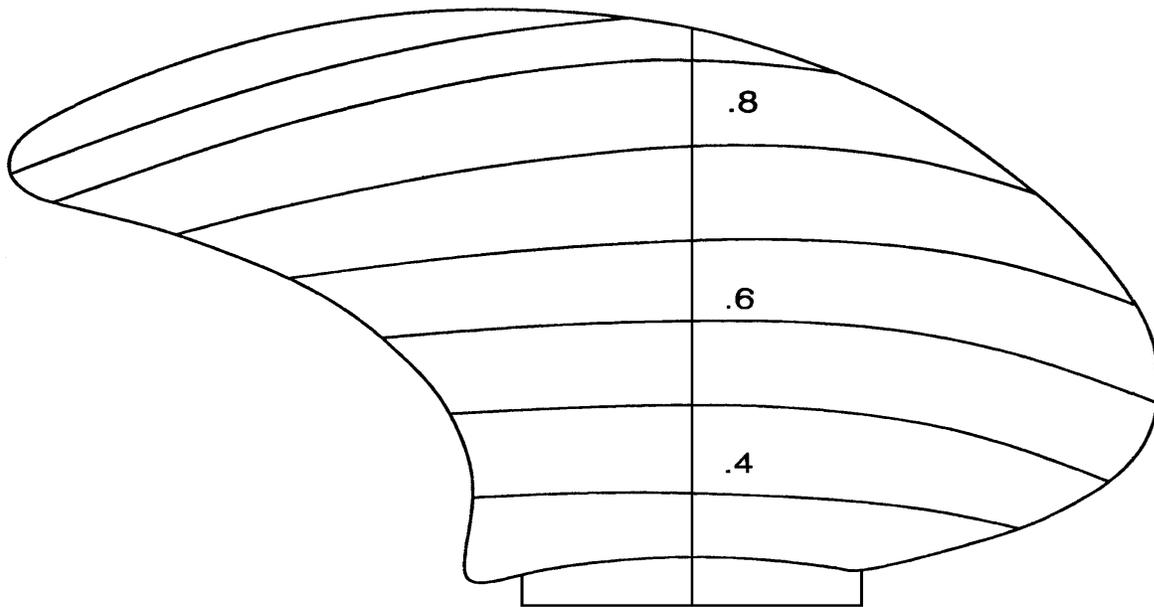
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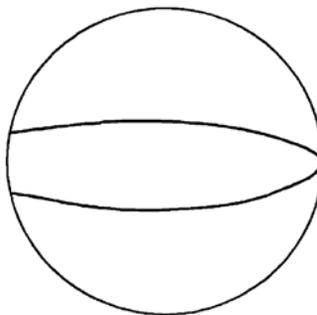


- LEFT HAND, SUCTION FACE
- RIGHT HAND, PRESSURE FACE

BLADE NO. _____

HEAT NO. _____

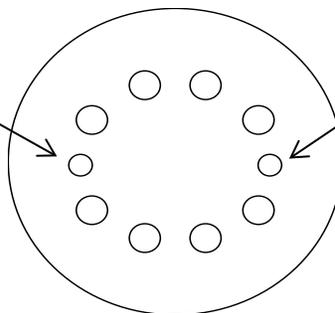
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___E

DOWEL PIN HOLE

___E

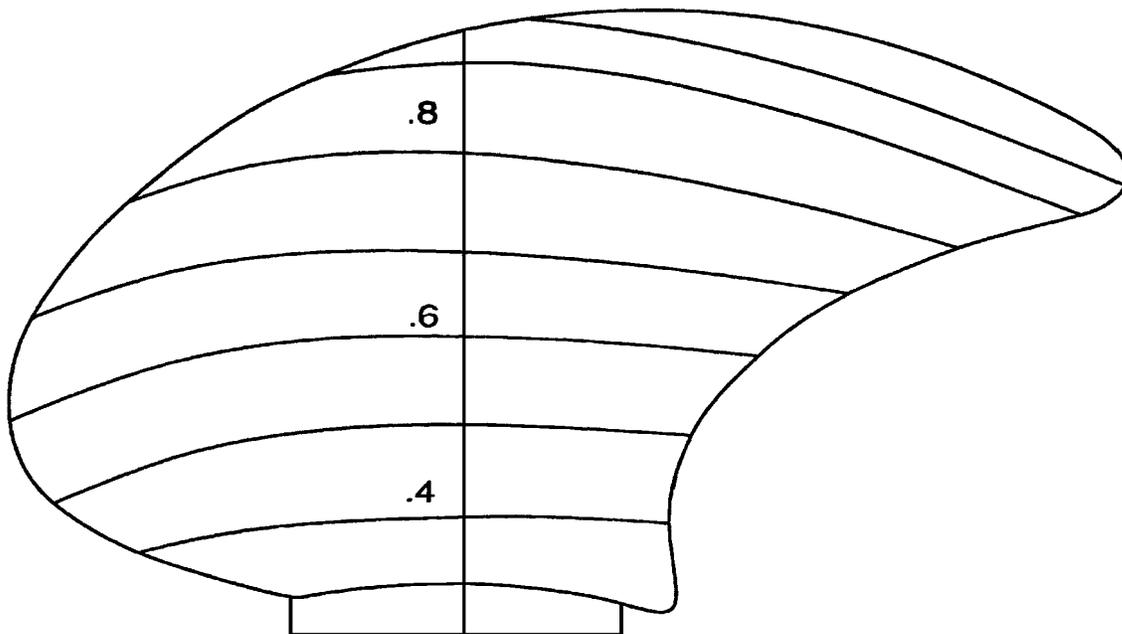


DOWEL PIN HOLE

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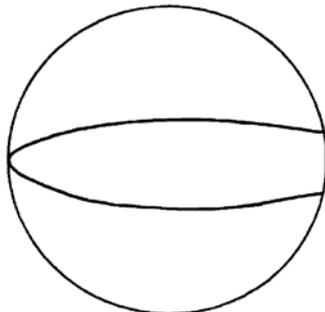
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 RIGHT HAND, SUCTION FACE

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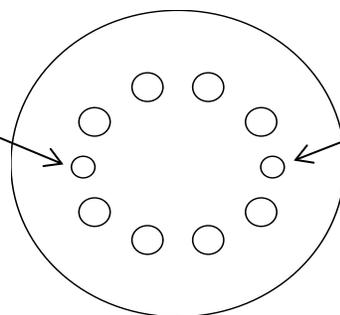
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BLADE NO. _____

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DOWEL PIN HOLE

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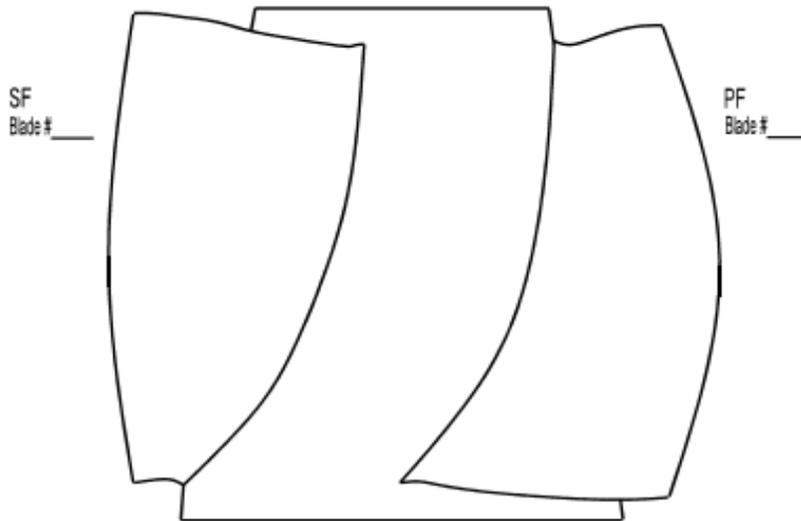
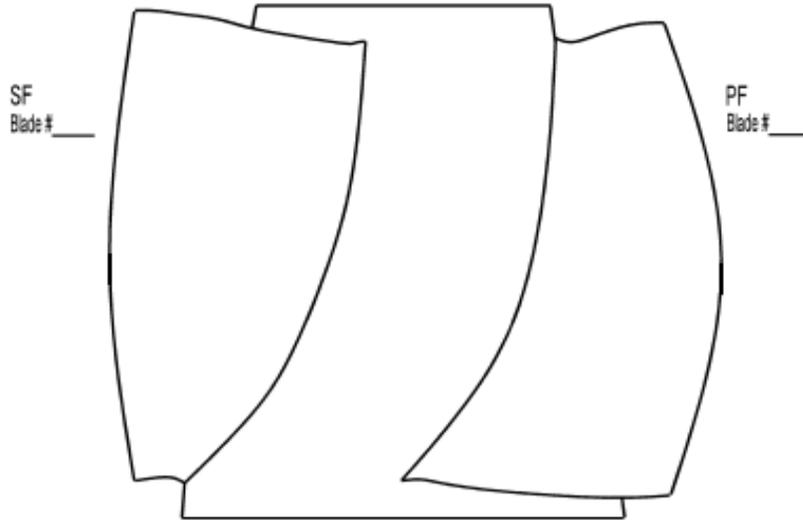
DOWEL PIN HOLE

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PROPELLER SERIAL NO.: _____

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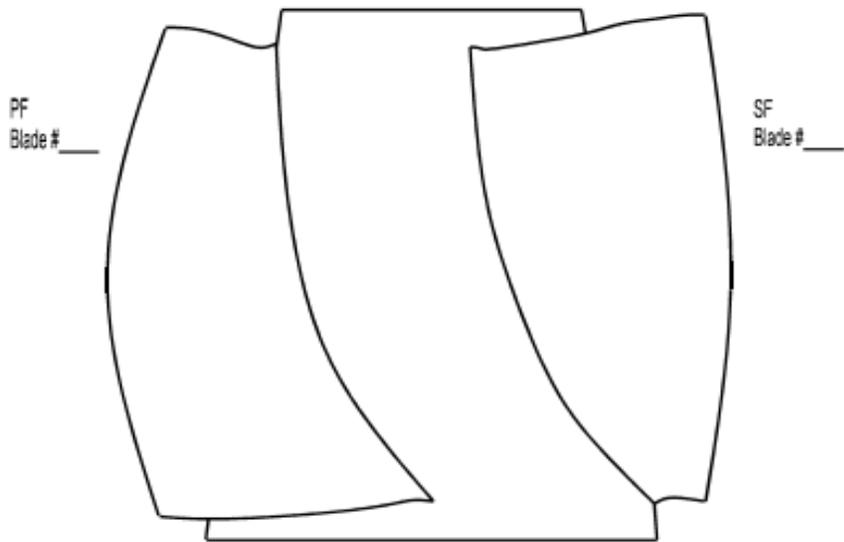
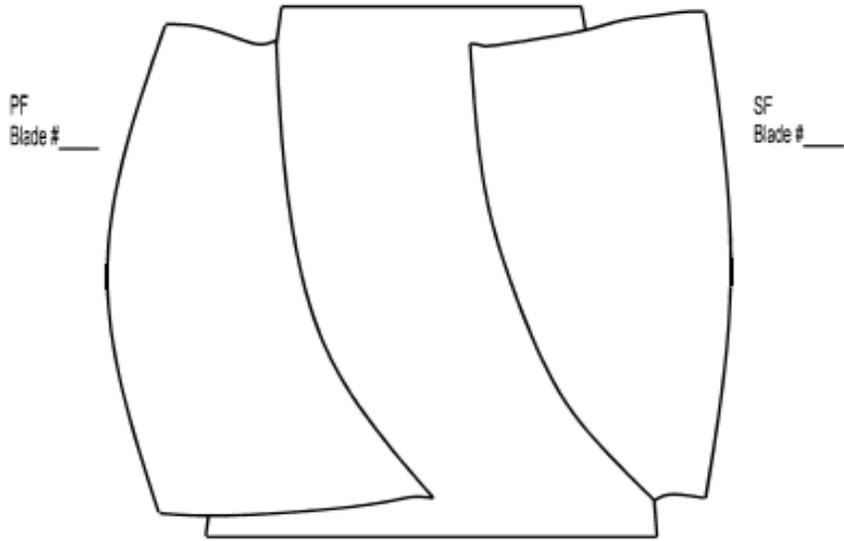
**FILLET AREA & HUB O.D.
RH PROPELLER**



PROPELLER SERIAL NO.: _____

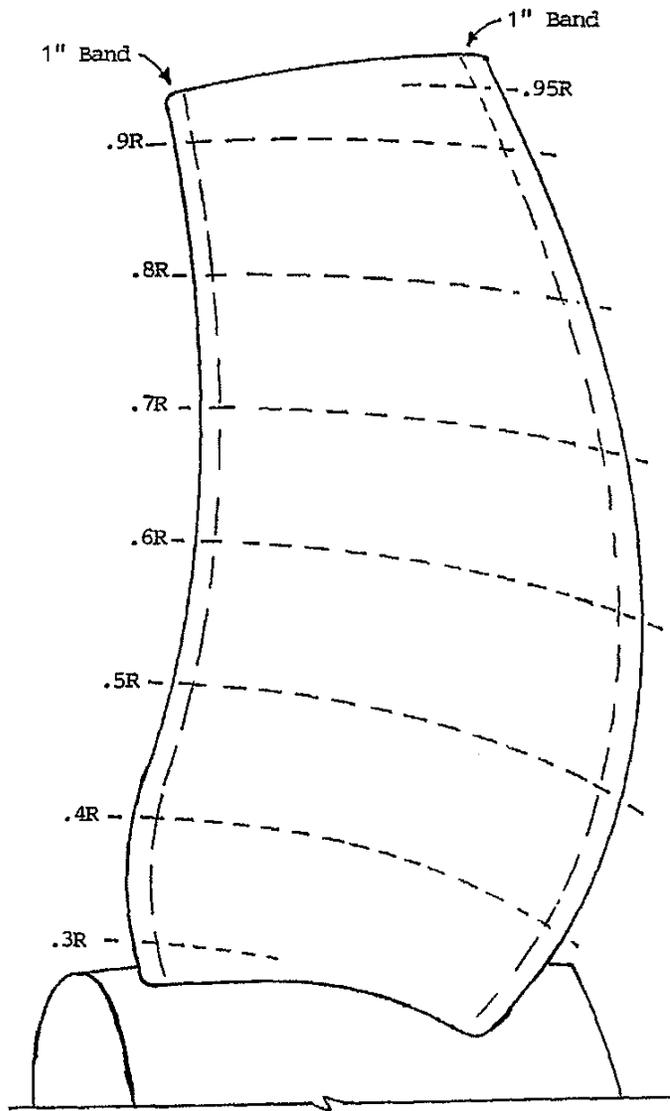
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**FILLET AREA & HUB O.D.
LH PROPELLER**



PROPELLER SERIAL NO.: _____

PAGE ____ OF ____

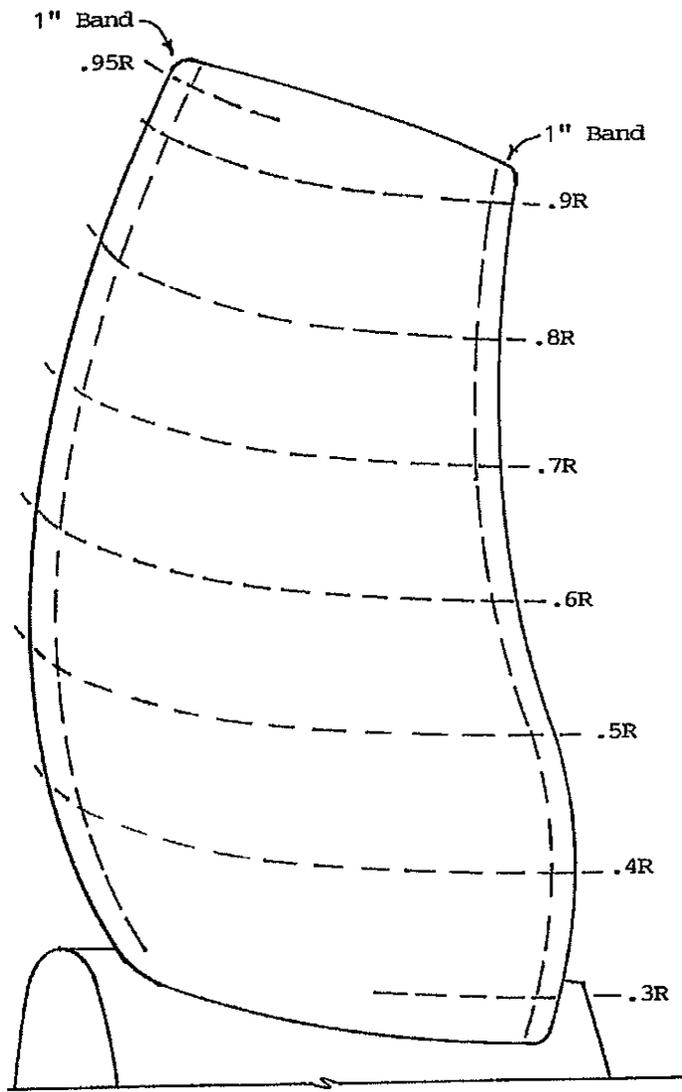


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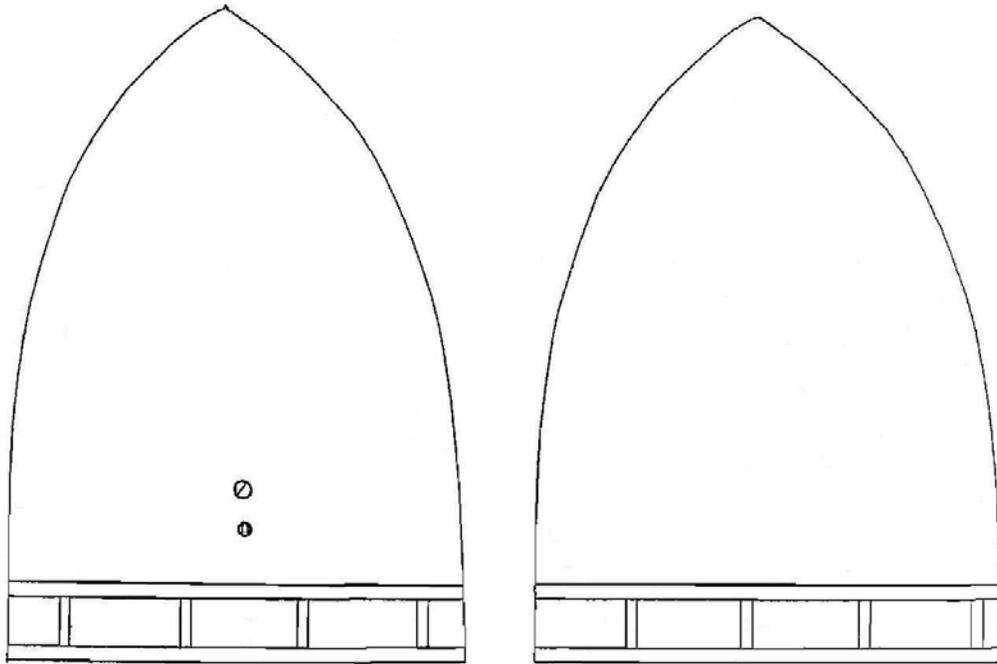
SUCTION FACE

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CAP / TAILCONE



SERIAL NO.: _____

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